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BANIPANEL: RICE HULLS AND BANANA FIBER AS ALTERNATIVE MATERIALS IN NATURAL FIBER REINFORCED COMPOSITE PANEL FABRICATION

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he Philippines is known to be an agricultural country that compromises 13.23 million hectares of agricultural land employing" 30% of the Filipino workforce. The country's main agricultural crops are rice, corn, coconut, sugarcane, bananas, pineapple, coffee, mangoes, tobacco, and abaca. Crops are commonly generated into food and textile. Despite the increase in production, only 75% of the crops are fully generated into highly commercial valuable products, leaving 25% of agricultural residues that convert into large amount of untapped biomass. Rice and banana are the topmost crops that produce large number of underutilized by-products. Rice hulls are commonly used as fertilizer but majority are largely dumped into landfills and discarded into disposal. Moreover, most of the bananas are cultivated mainly for their fruits, thus creating several tons of underused fibers coming from the pseudostem. These crop residues are an excellent source of highly valuable raw materials to produce biocomposite products. The potential properties of rice hulls and banana fibers can be utilized as an alternative material to replace synthetic fibers due to its strength, environment friendly quality, cost effectiveness and easy availability. Rice hulls and banana fibers are cellulose fibers that exhibit potential mechanical properties founded on the material components of natural fiberreinforced composites. Presence of high amount of silica content and ash content in rice hulls makes it a suitable material for the production of composites. Furthermore, banana fibers manifest to be a good material reinforcement due to its good elastic properties and high tensile strength. These agricultural wastes can be a marketable alternative medium as natural fiber, to produce building construction materials. Utilization of these agricultural wastes as raw materials will introduce new ways on innovating natural fiber-reinforced composite panel for long-term valuable commercial production. It will also help find solutions for the waste management problem of crop residues.

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